


Personalized Custom Embellishments: Highlight Striping

Custom embellish your furniture by adding personalized Highlight Striping to any case piece identified with the paintbrush icon. Choose from any of our Striping Metallics or a Make It Yours® Paint. No stencils, no machines—just our American Artisans hand-painting and hand-finishing a variety of Custom Embellishments. Every piece is a one-of-a-kind masterpiece, specified by you and executed by the best, most renowned furniture craftsmen in the world.

 Case and upholstery pieces eligible for Custom Embellishments are designated with the paintbrush icon in Vanguard Furniture catalogs and price lists.

Pricing: 15% upcharge from selected personalized finish option price, or \$100 minimum upcharge. Multiple embellishments may be combined on one item at the same 15% charge. Order form with diagram must accompany order specifying highlight or pattern striping. *Please refer to page A-31 for a pricing example.*



BRONZE METALLIC



GOLD METALLIC



LIGHT GOLD METALLIC



PLATINUM METALLIC



SILVER METALLIC



CC03A McKinney
Dove Gray Finish with Platinum Metallic (on
outside molding) Highlight Striping



CC05A Manning Side Table
Luxe Finish with Bronze Metallic
Highlight Striping




P550H Louis Chest
Pratt & Lambert Osprey 26-29 with
Silver Metallic Highlight Striping

Order Example: Highlight Striping



1. Go to the Vanguard website (vanguardfurniture.com) and search for the product (ex: P550E).
2. Download or print the product image and place it on the Highlight Striping Order Form (located on Forefront).
3. Select the Highlight Striping Finish you desire: Striping Metallics OR Make It Yours® Paint (ex: Light Gold Metallic).
4. On the product image, clearly illustrate the areas to add Highlight Striping.

Please attach this form to your purchase order.







ORDER FORM Custom Embellishments: Highlight Striping

RETAILER NAME Grain & Cloth Furnishings CONTACT John Doe
 EMAIL info@grainandcloth.com PHONE 828-777-7777

► ENTER THE STYLE NUMBER AND NAME. P550E Louis End Table


► SPECIFY THE HIGHLIGHT STRIPING FINISH (Standard Striping Metallic OR Make It Yours Paint).


STANDARD STRIPING METALLICS:

		<input checked="" type="checkbox"/> 		
<input type="checkbox"/> Bronze Metallic	<input type="checkbox"/> Gold Metallic	<input checked="" type="checkbox"/> Light Gold Metallic	<input type="checkbox"/> Platinum Metallic	<input type="checkbox"/> Silver Metallic

Make It Yours PAINT
 Paint Brand _____ Paint Color and Number _____

► SPECIFY HIGHLIGHT STRIPING PLACEMENT WITH A DIAGRAM.






www.vanguardfurniture.com

VANGUARD
FURNITURE

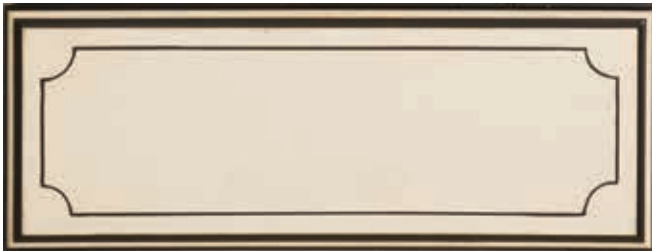
P550E Louis End Table
 Marquis Finish with Light Gold Metallic Highlight Striping

Personalized Custom Embellishments: Pattern Striping

Custom embellish your furniture by adding personalized Pattern Striping to any case piece identified with the paintbrush icon. Choose from any of our Striping Metallics or a Make It Yours® Paint. Each pattern was designed to adorn any surface you choose. From drawer fronts to dining table tops, our highly skilled American Artisans customize each pattern to display appropriately on your style selection and surface specification.

 Case pieces eligible for Custom Embellishments are designated with the paintbrush icon in Vanguard Furniture catalogs and price lists.

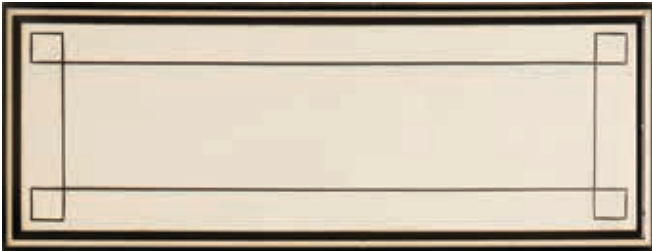
Pricing: 15% upcharge from selected personalized finish option price, or \$100 minimum upcharge. Multiple embellishments may be combined on one item at the same 15% charge. Order form with diagram must accompany order specifying highlight or pattern striping. *Please refer to page A-31 for a pricing example.*



CLIPPED CORNER



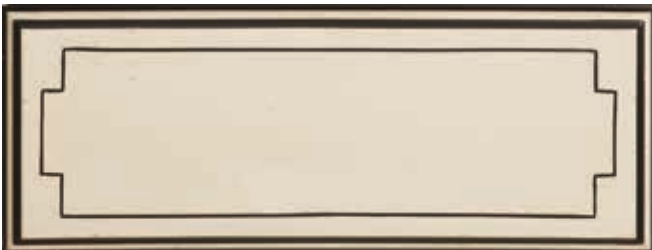
CORNER BLOCKS WITH OUTLINE



GREEK KEY



HARLEQUIN



INVERTED CORNER



STANDARD STRIPE



WIDE STRIPE



P441S Massey Console
*Amarone Finish with Clipped Corner Pattern Striping in Platinum
Metallic on Doors*

Order Example: Pattern Stripping



1. Go to the Vanguard website (vanguardfurniture.com) and search for the product (ex: 8701T).
2. Download or print the product image and place it on the Pattern Stripping Order Form (located on Forefront).
3. Select the Pattern Stripe you desire (ex: Clipped Corner).
4. Select the Pattern Stripping Finish you desire: Stripping Metallics OR Make It Yours® Paint (ex: MIY Paint in Pratt & Lambert Rubidoux 32-23).
5. On the product image, clearly illustrate the areas to add Pattern Stripping.

Please attach this form to your purchase order.

ORDER FORM

Custom Embellishments: Pattern Stripping

make it yours

RETAILER NAME Grain & Cloth Furnishings CONTACT John Doe
 EMAIL info@grainandcloth.com PHONE 828-777-7777

▶ ENTER THE STYLE NUMBER AND NAME. 8701T Rhodes Dining Table

▶ SPECIFY THE PATTERN STRIPE.

<input checked="" type="checkbox"/> Clipped Corner	<input type="checkbox"/> Corner Blocks with Outline	<input type="checkbox"/> Greek Key	<input type="checkbox"/> Harlequin	<input type="checkbox"/> Inverted Corner	<input type="checkbox"/> Standard Stripe	<input type="checkbox"/> Wide Stripe

▶ SPECIFY THE HIGHLIGHT STRIPING FINISH (Standard Stripping Metallic OR Make It Yours Paint).

STANDARD STRIPING METALLICS:

<input type="checkbox"/> Bronze Metallic	<input type="checkbox"/> Gold Metallic	<input type="checkbox"/> Light Gold Metallic	<input type="checkbox"/> Platinum Metallic	<input type="checkbox"/> Silver Metallic

Make It Yours PAINT

Paint Brand Pratt & Lambert Paint Color and Number Rubidoux 32-23

▶ SPECIFY PATTERN STRIPING PLACEMENT WITH A DIAGRAM.

↖ on table top




WWW.VANGUARDFURNITURE.COM
07.18.17

VANGUARD
FURNITURE

8701T Rhodes Dining Table
 Milk Paint Finish with Clipped Corner Stripping in MIY Paint in Pratt & Lambert Rubidoux 32-23. Highlight Stripping on base of table in MIY Paint in Pratt & Lambert Rubidoux 32-23

Personalized Custom Embellishments: Sheen Levels

Custom embellish your furniture by changing the standard sheen level for any Standard Stain Finish, Standard Paint Finish, Artisan Finish, Premium Leaf Finish, or *Make It Yours*® Paint. The standard sheen level for each of Vanguard's finishes varies by finish and is listed in the Finish Matrix on pages A-10 through A-11.


 Case pieces eligible for Personalized Finishes are designated with the paintbrush icon in Vanguard Furniture catalogs and price lists. All upholstered pieces with wood surface(s) are eligible for select Personalized Finishes.

Pricing: 15% upcharge from selected personalized finish option price, or \$100 minimum upcharge. Multiple embellishments may be combined on one item at the same 15% charge. Order form with diagram must accompany order specifying highlight or pattern striping. *Please refer to page A-31 for a pricing example.*

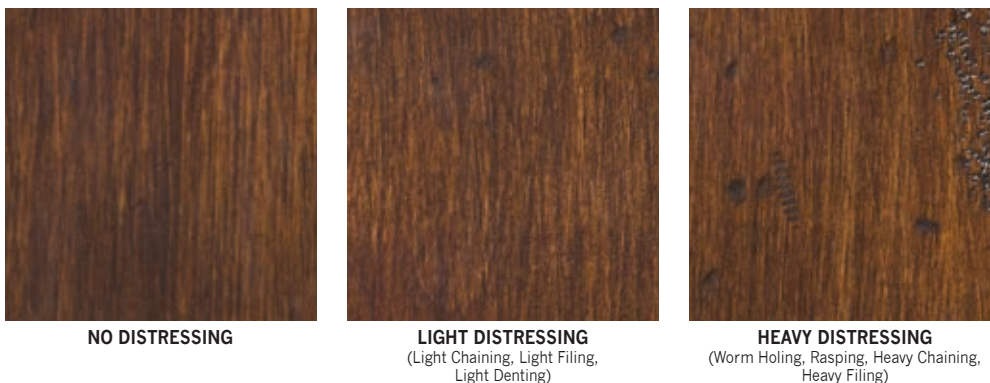


Personalized Custom Embellishments: Distressing Levels

Custom embellish your furniture by changing the standard distressing level for any Standard Stain Finish, Standard Paint Finish, or Artisan Finish. The standard distressing level for each of Vanguard's finishes varies by finish and is listed in the Finish Matrix on pages A-10 through A-11. NOTE: Some of our items are standard with hand-planing and embossing—these techniques are listed with each individual item in the Price List and cannot be eliminated.

 Case pieces eligible for Personalized Finishes are designated with the paintbrush icon in Vanguard Furniture catalogs and price lists. All upholstered pieces with wood surface(s) are eligible for select Personalized Finishes.

Pricing: 15% upcharge from selected personalized finish option price, or \$100 minimum upcharge. Multiple embellishments may be combined on one item at the same 15% charge. Order form with diagram must accompany order specifying highlight or pattern striping. *Please refer to page A-31 for a pricing example.*



Personalized Custom Embellishments

When creating Personalized case pieces, multiple Custom Embellishments may be selected for one, flat 15% upcharge from the selected personalized finish option price, or \$100 minimum upcharge. See the example below.



EXAMPLE ONLY - REFER TO PRICE LIST

Compendium			
8701T-SX	Dining Table	Sussex (Featured Finish)	\$1659
8701T-HM		Hampton (Featured Finish)	\$1659
8701T-FY		Foundry (Featured Finish)	\$1659
8701T-CV		Coventry (Featured Finish)	\$1659
8701T-BT		Barrington (Featured Finish)	\$1659
8701T-AJ		Arles (Featured Finish)	\$1659
8701T		Page A14-A15 Standard Stain or Paint Finish Options	\$1759
		Page A18-A19 Make It Yours Paint - Pristine / Antique / Distress	\$1847
		Page A16 Artisan Wood Finish Options	\$1847
		Page A17 Premium Leaf on Wood Option	\$2111
		Page A26 Combination Finishing - Any Two-Tone Wood Finish	\$2111



FEATURES
 Overall: W 76 D 42 H 30
 Two 20" Self-Storing Extensions
 Width with Extensions - 116"
 Hand-Planing on Top

Materials: White Cedar Solids and Veneers
 Weight: 200 lbs.
 Cartons: 2

Rhodes



8701T	COMBINATION FINISHING.	\$2,111
	<i>Combination: Cloud Nine Finish and French Gray Finish</i>	
	CUSTOM EMBELLISHMENTS.	+15%
	1. Clipped Corner Pattern Striping	
	2. Highlight Striping	
	<i>(Both: MIY Paint in Pratt & Lambert Orange Spice 8-16)</i>	
	TOTAL COST	\$2,428