CUSTOM SERIES UPHOLSTERY

Personalize your own upholstery with Custom Series. Begin by selecting a fabric or leather and a silhouette. Then choose an arm style, seat depth, seat cushion/back pillow configuration, and back pillow style and seam detail. Complete your look with a skirt or foot base and optional nail trim.

CHOOSE A FABRIC (V) OR LEATHER (L).

CHOOSE AN ARM STYLE.

1. Roll Arm
2. Classic English Arm
3. Bombay Arm
4. Wooden Panel Arm
5. Track Arm
6. T-Cushion Track Arm
7. Modern English Arm
8. Raised Panel Arm

CHOOSE A SEAT DEPTH.

1. Standard Depth
   22" Seat Depth (40" Overall)
2. Deep Depth
   24" Seat Depth (42" Overall)

CHOOSE A SILHOUETTE. For downloadable quarter-scale templates of all styles, go to www.vanguardfurniture.com/pages/Schematics.

ES  Extended Sofa
S   Sofa
MS  Mid Sofa
C   Chair
CC  Corner Chair
SG  Swivel Glider Chair
OT  Ottoman
L   Loveseat
ML  Mid Loveseat
AC  Armless Chair
ALS Armless Loveseat
LAH Left Arm Chaise
LAL Left Arm Loveseat
LAS Left Arm Sofa
LCS Left Corner Sofa
RCS Right Corner Sofa
RAH Right Arm Chaise
RAL Right Arm Loveseat
RAS Right Arm Sofa
SW  Small Wedge
LW  Large Wedge
HX  Hex Sofa

CHOOSE A SEAT CUSHION/BACK PILLOW CONFIGURATION.

1. One Seat Cushion/Two Back Pillows
2. Two Seat Cushions/Two Back Pillows
3. Three Seat Cushions/Three Back Pillows

One Seat, Two Seat and Three Seat configurations are available on ES, S and MS. One Seat and Two Seat configurations are available on L and ML. All other silhouettes have a standard cushion configuration — no need to specify seat cushion. *Throw pillows are 21" and follow the stitch on the seat cushion/back pillow selected.

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CHOOSE A BACK PILLOW AND SEAM DETAIL. Seat cushions are boxed with the same seam detail.

A  
Box Welted

B  
Box English Seam

C  
Knife Edge Welted

D  
Multi Pillow Black Welted

E  
Multi Pillow Black English Seam

F  
Multi Pillow Back English Seam

CHOOSE A BASE. Note: Foot styles apply to front feet only — saber feet are standard on the back.

D  
10" Skirt (Kick Pleat)

F  
Turned Scallop (4.5" high)

F  
Turned English (4.5" high)

F  
Turned Bell (4.5" high)

F  
Round Tapered (4.5" high)

F  
Fluted Tapered (4.5" high)

F  
Tapered (Plain) (4.5" high)

CHOOSE A PERSONALIZED WOOD FINISH (if applicable).

Select a personalized finish option for any exposed wood areas. Vanguard offers hundreds of finish options — standard stains, paints or metallic paints, Make It Yours® paints, artisan wood finishes or premium leaf finishes. Customize your style even further by adding an optional* embellishment such as highlight striping, sheen level option (from flat to gloss) or distressing level. *Optional charges apply.

CHOOSE AN OPTIONAL* NAIL TRIM.

Nails are optional on fabric styles. When option is selected, it is style specific — #9 (all nail finishes available). Sizes #54 and #50 are available in place of #9 at no additional charge. Must specify on order. Nail trim is not available on skirted styles. Nails are standard on leather styles. Refer to the Price List for a complete list of nail trims and finishes. *Optional charges apply.

CHOOSE A STANDARD OR OPTIONAL* PREMIUM CUSHION.

All styles are standard with Custom Down seat cushions. Custom Down is a premium cushion constructed with a high-resiliency foam core, laminated with plush, super soft foam caps that offer maximum crown to the cushion. A 100% cotton jacket is channeled and filled with a thick blend, containing a mix of 90% waterfowl feathers and 10% down and polyester fiber. These Vanguard cushion options are available at no additional charge: Feather Lux, Relaxed Down, Majestic. *Optional premium seat cushions (Bliss Down, Bliss Spring Down) are available for an additional charge. Refer to the Price List for more information.

V1SML2EF  
Fabric (V), Roll Arm (1), Standard Depth (S), Mid Loveseat (ML), Seat Cushions (2), Multi Pillow Back Welted and Box Welted Seat Cushions (E), Turned Scallop Foot (F)

V2SM27DF  
Fabric (V), Classic English Arm (2), Standard Depth (S), Mid Sofa (MS), Seat Cushions (2), Multi Pillow Back English Seam and English Seam Seat Cushions (F), Skirted (D)

V3SSL2CF  
Fabric (V), Bombay Arm (3), Standard Depth (S), Sofa (S), 3 Seat Cushions/3 Back Pillows (3), Knife Edge Welted Back Pillows and Boxed Welted Seat Cushions (C), Turned Bell Foot (F)

V4SM23AF  
Fabric (V), Wooden Panel Arm (4), Standard Depth (S), Extended Sofa (ES), 3 Seat Cushions/3 Back Pillows (3), Box Welted Back Pillows and Seat Cushions (A), Turned Scallop Foot (F)

V5SL1AF  
Fabric (V), Track Arm (5), Standard Depth (S), Loveseat (L), Bench Cushion/2 Back Pillows (2), Box Welted Back Pillow and Seat Cushion (A), Round Tapered Foot (F)

V6XL2AF  
Fabric (V), T-Cushion Track Arm (6), Deep Depth (X), Loveseat (L), 2 Seat Cushions/2 Back Pillows (2), Box Welted Back Pillows and Seat Cushions (A), Fluted Tapered Foot (F)

V7SS2DD  
Fabric (V), Modern English Arm (7), Standard Depth (S), Sofa (S), 2 Seat Cushions/2 Back Pillows (2), Knife Edge Welted Back Pillows and Box Welted Seat Cushions (D), Skirted (D)