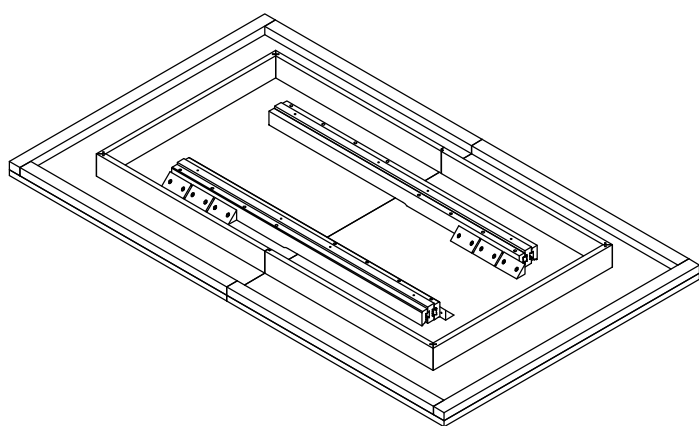


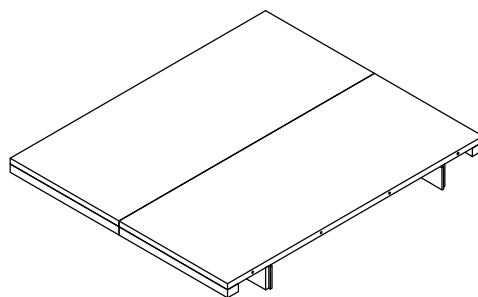
VANGUARD FURNITURE

ASSEMBLY INSTRUCTION

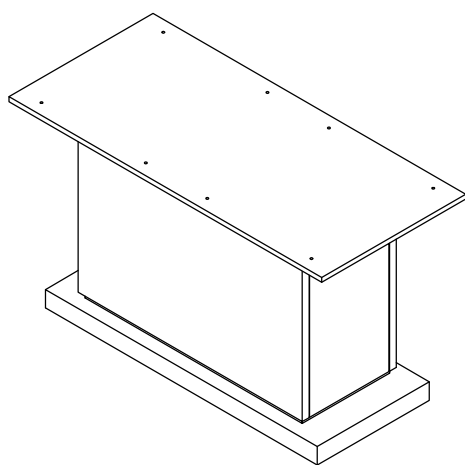
W738T DINING TABLE



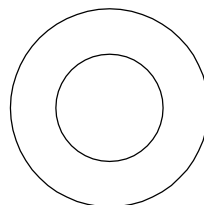
1. Top Table Assembly (1)



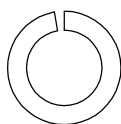
2. Leaf Extension Assembly (2)



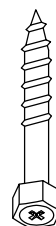
3. Base Assembly (1)



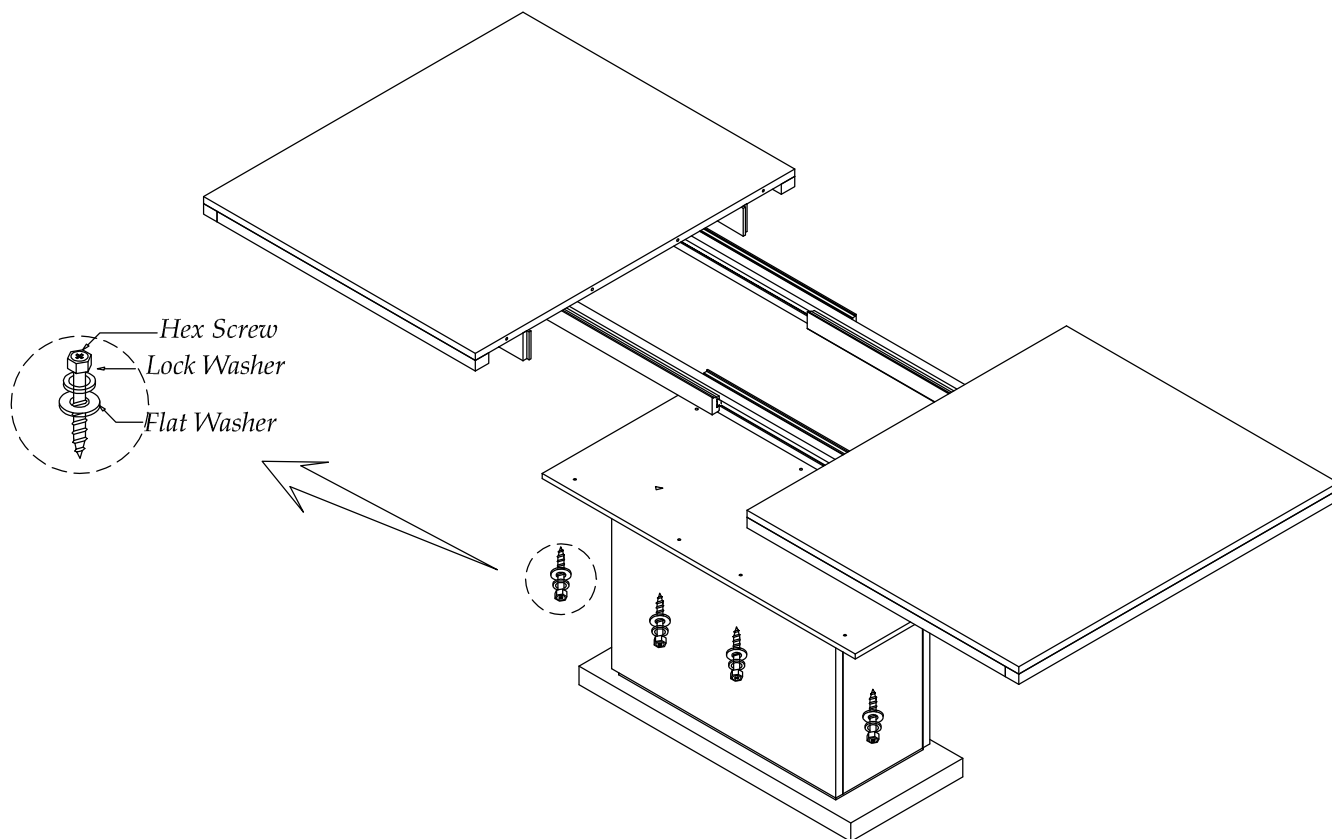
4. Flat Washer 5/16" (8)



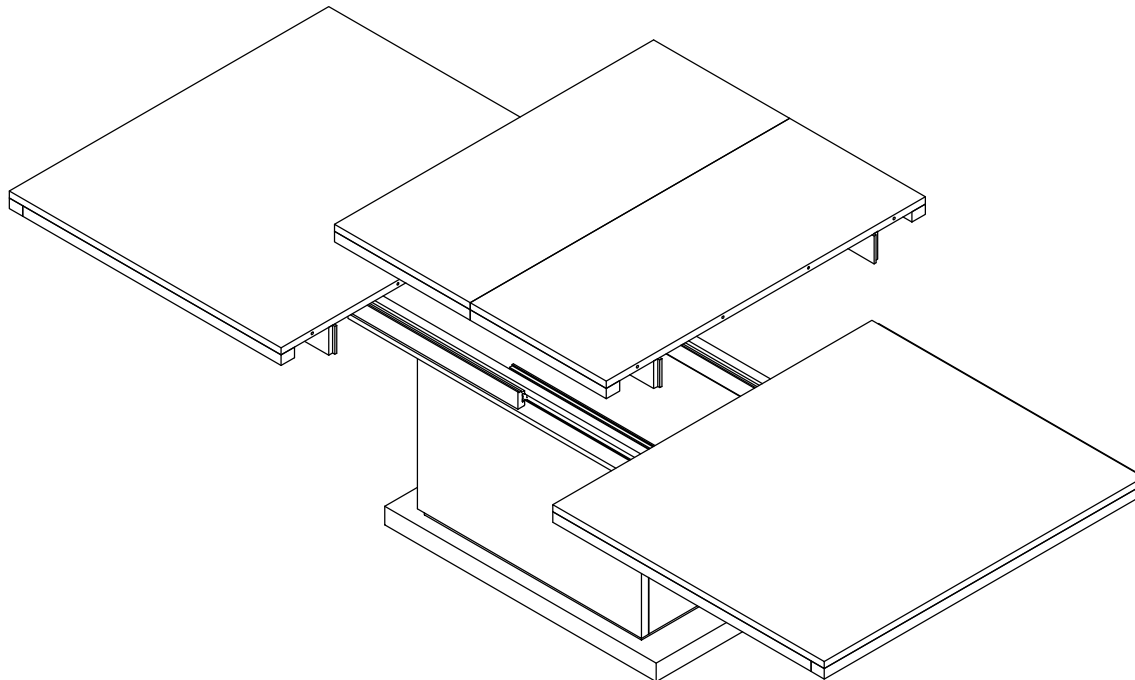
5. Lock Washer M8 (8)



6. Hex Screw 1/4" x 1.5" (8)



1. Cover the assembly area with a clean soft blank or pad to protect the product from scratches and dents while being assembled. Top table assembly installed with the base assembly and locked with hex Screw, lock washer and flat washer.



2. Installation for the leaves on the top table by pulled out lengthwise of the wood rails and then leaves be attached and locked with the table lock