

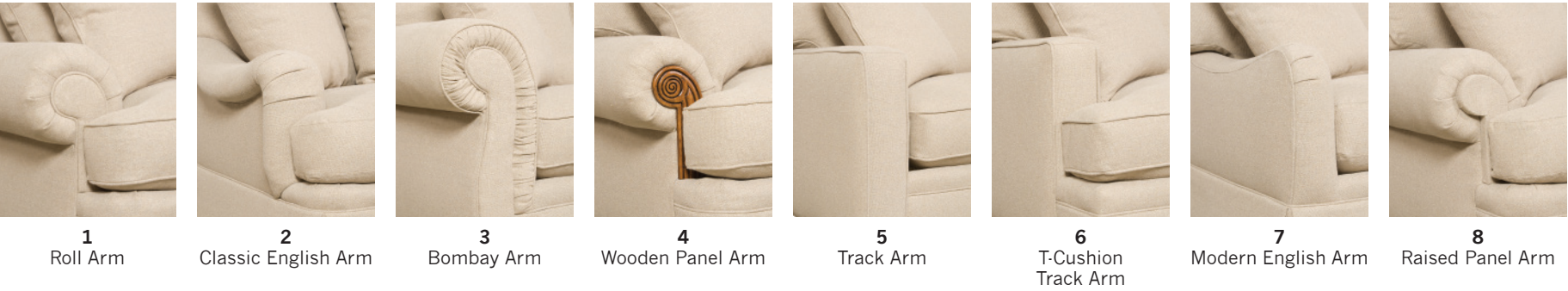
CUSTOM SERIES

UPHOLSTERY

Personalize your own upholstery with Custom Series. Begin by selecting a fabric or leather and a silhouette. Then choose an arm style, seat depth, seat cushion/back pillow configuration, and back pillow style and seam detail. Complete your look with a skirt or foot base and optional nail trim.

CHOOSE A FABRIC (V) OR LEATHER (L).

CHOOSE AN ARM STYLE.



CHOOSE A SEAT DEPTH.



CHOOSE A SILHOUETTE. *For downloadable quarter-scale templates of all styles, go to www.vanguardfurniture.com/pages/Schematics.*

ES Extended Sofa	OT Ottoman	LAH Left Arm Chaise	RAL Right Arm Loveseat
S Sofa	L Loveseat	LAL Left Arm Loveseat	RAS Right Arm Sofa
MS Mid Sofa	ML Mid Loveseat	LAS Left Arm Sofa	SW Small Wedge
C Chair	AC Armless Chair	LCS Left Corner Sofa	LW Large Wedge
CC Corner Chair	ALS Armless Loveseat	RCS Right Corner Sofa	HX Hex Sofa
SG Swivel Glider Chair		RAH Right Arm Chaise	

CHOOSE A SEAT CUSHION/BACK PILLOW CONFIGURATION.



One Seat, Two Seat and Three Seat configurations are available on ES, S and MS. One Seat and Two Seat configurations are available on L and ML. All other silhouettes have a standard cushion configuration — no need to specify seat cushion. **Throw pillows are 21" and follow the stitch on the seat cushion/back pillow selected.*

CHOOSE A BACK PILLOW AND SEAM DETAIL. Seat cushions are boxed with the same seam detail.



A
Box Weltd



B
Box English Seam



C
Knife Edge Weltd



D
Knife Edge English Seam



E
Multi Pillow Back Weltd
(not available in leather)



F
Multi Pillow Back English Seam
(not available in leather)

CHOOSE A BASE. Note: Foot styles apply to front feet only — saber feet are standard on the back.




D
10" Skirt
(Kick Pleat)



F
Turned Scallop
(4.5" high)



F
Turned English
(4.5" high)



F
Turned Bell
(4.5" high)



F
Round Tapered
(4.5" high)



F
Fluted Tapered
(4.5" high)



F
Tapered (Plain)
(4.5" high)

CHOOSE A PERSONALIZED WOOD FINISH *(if applicable)*.

Select a personalized finish option for any exposed wood areas. Vanguard offers hundreds of finish options — standard stains, paints or metallic paints, Make It Yours® paints, artisan wood finishes or premium leaf finishes. Customize your style even further by adding an optional* embellishment such as highlight striping, sheen level option (from flat to gloss) or distressing level. **Optional charges apply.*



CHOOSE AN OPTIONAL* NAIL TRIM.

Nails are optional on fabric styles. When option is selected, it is style specific — #9 (all nail finishes available). Sizes #54 and #52mare available in place of #9 at no additional charge. Must specify on order. Nail trim is not available on skirted styles. Nails are standard on leather styles. Refer to the Price List for a complete list of nail trims and finishes. **Optional charges apply.*

CHOOSE A STANDARD OR OPTIONAL* PREMIUM CUSHION.

All styles are standard with Custom Down seat cushions. Custom Down is a premium cushion constructed with a high-resiliency foam core, laminated with plush, super soft foam caps that offer maximum crown to the cushion. A 100% cotton jacket is channeled and filled with a thick blend, containing a mix of 90% waterfowl feathers and 10% down and polyester fiber. These Vanguard cushion options are available at no additional charge: Feather Lux, Relaxed Down, Majestic. **Optional premium seat cushions (Bliss Down, Bliss Spring Down) are available for an additional charge. Refer to the Price List for more information.*



V1SML2EF
Fabric (V), Roll Arm (1), Standard Depth (S), Mid Loveseat (ML), Seat Cushion (2), Multi-Pillow Back Weltd and Box Weltd Seat Cushions (E), Turned Scallop Foot (F)



V2SMS2FD
Fabric (V), Classic English Arm (2), Standard Depth (S), Mid Sofa (MS), Seat Cushions (2), Multi-Pillow Back English Seam and English Seam Seat Cushions (F), Skirted (D)



V3SS3CF
Fabric (V), Bombay Arm (3), Standard Depth (S), Sofa (S), 3 Seat Cushions/3 Back Pillows (3), Knife-Edged Weltd Back Pillows and Boxed Weltd Seat Cushions (C), Turned Bell Foot (F)



V4SES3AF
Fabric (V), Wooden Panel Arm (4), Standard Depth (S), Extended Sofa (ES), 3 Seat Cushions/3 Back Pillows (3), Box Weltd Back Pillows and Seat Cushions (A), Turned Scallop Foot (F)



V5SL1AF
Fabric (V), Track Arm (5), Standard Depth (S), Loveseat (L), Bench Cushion/2 Back Pillows (2), Box Weltd Back Pillow and Seat Cushion (A), Round Tapered Foot (F)



V6XL2AF
Fabric (V), T-Cushion Track Arm (6), Deep Depth (X), Loveseat (L), 2 Seat Cushions/2 Back Pillows (2), Box Weltd Back Pillows and Seat Cushions (A), Fluted Tapered Foot (F)



V7SS2DD
Fabric (V), Modern English Arm (7), Standard Depth (S), Sofa (S), 2 Seat Cushions/2 Back Pillows (2), Knife-Edged English Seam Back Pillows and Box Seat Cushions (D), Skirted (D)